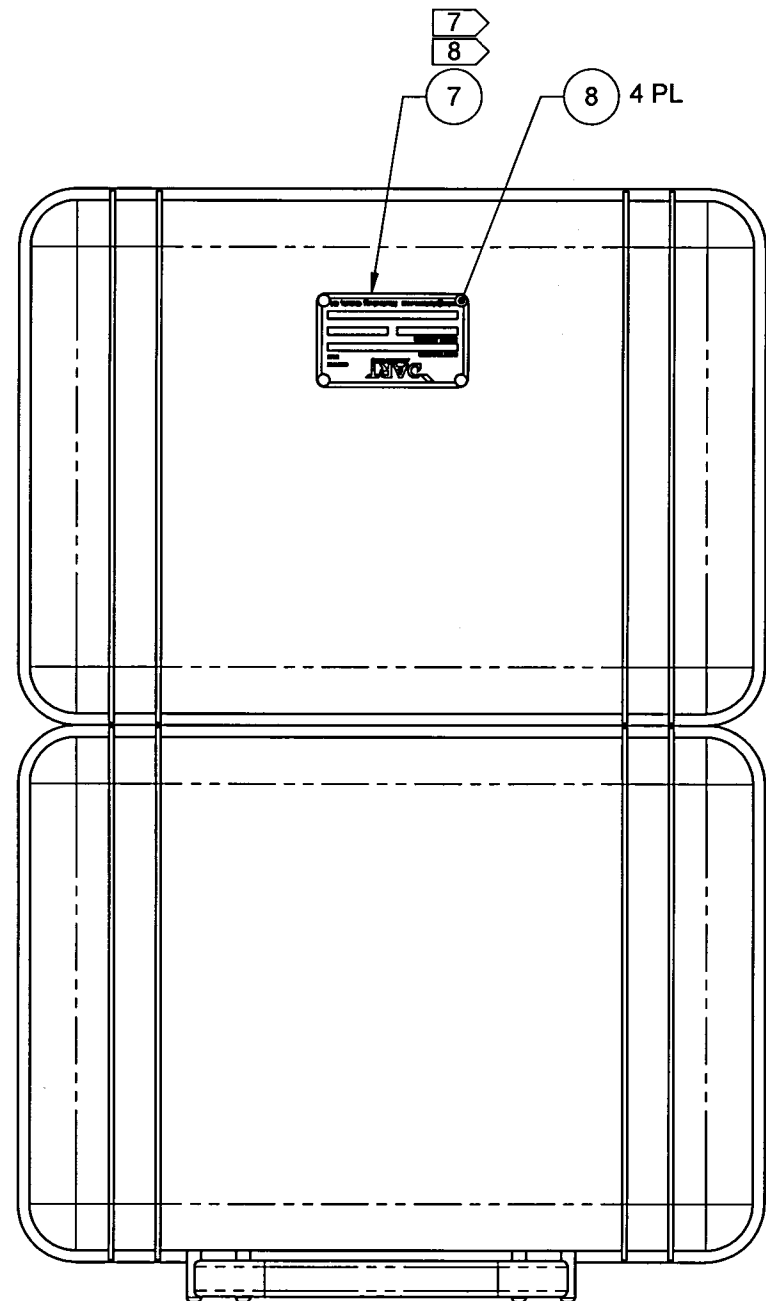
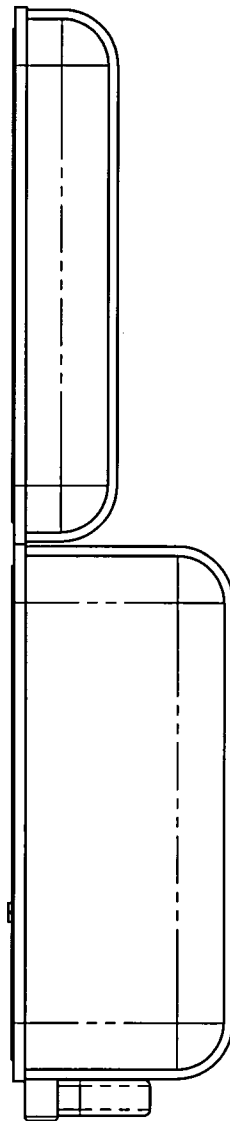
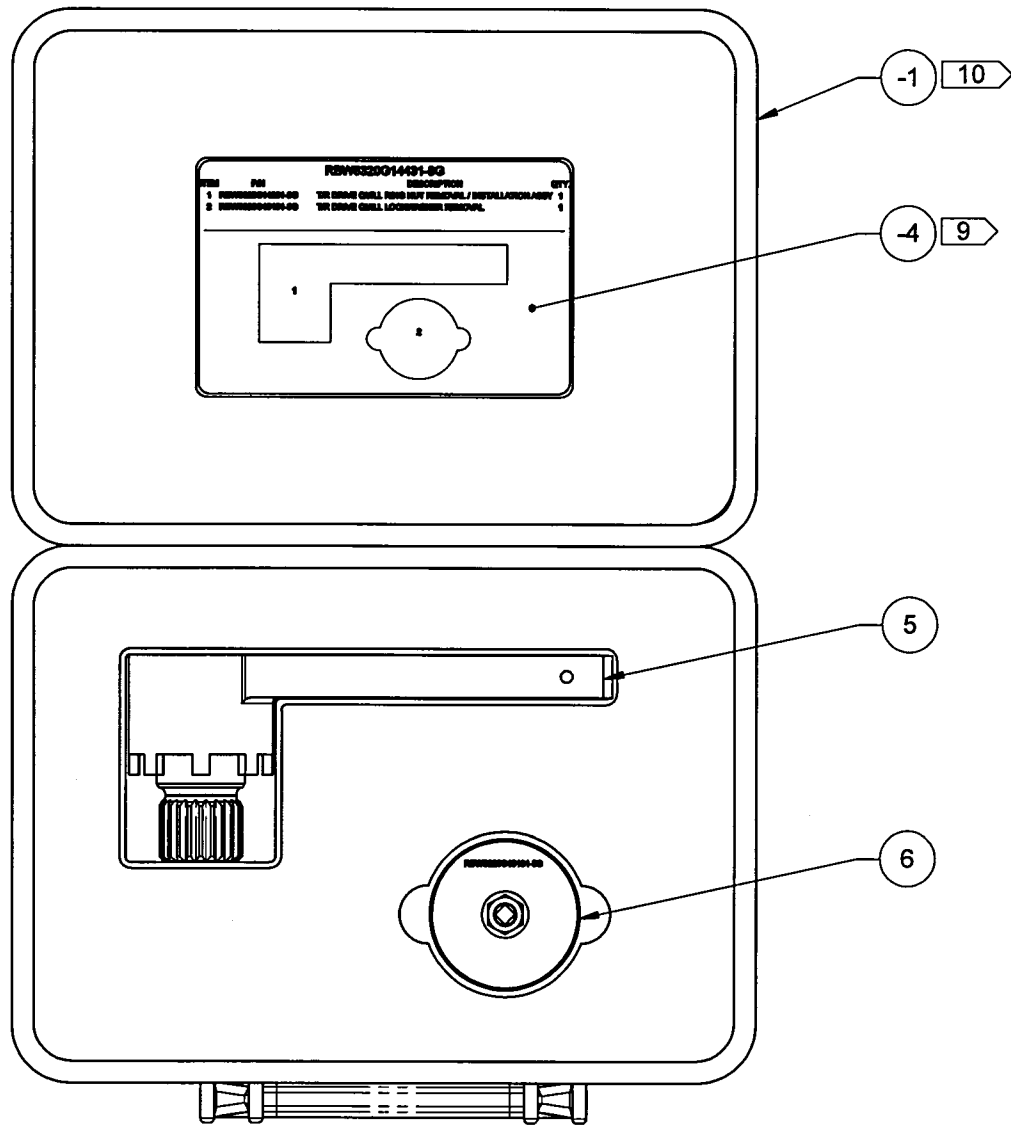


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6320G14431-8G-1	PACKAGING ASSY
-4	1	RBW6320G14431-8G-4	POSITION PLACARD
5	1	RBW6320G14831-8G	T/R DRIVE QUILL RING NUT REMOVAL / INSTALLATION ASSY
6	1	RBW6320G15131-8G	T/R DRIVE QUILL LOCKWASHER REMOVAL
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED

- 6) BREAK SHARP EDGES: N/A

- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED

- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS

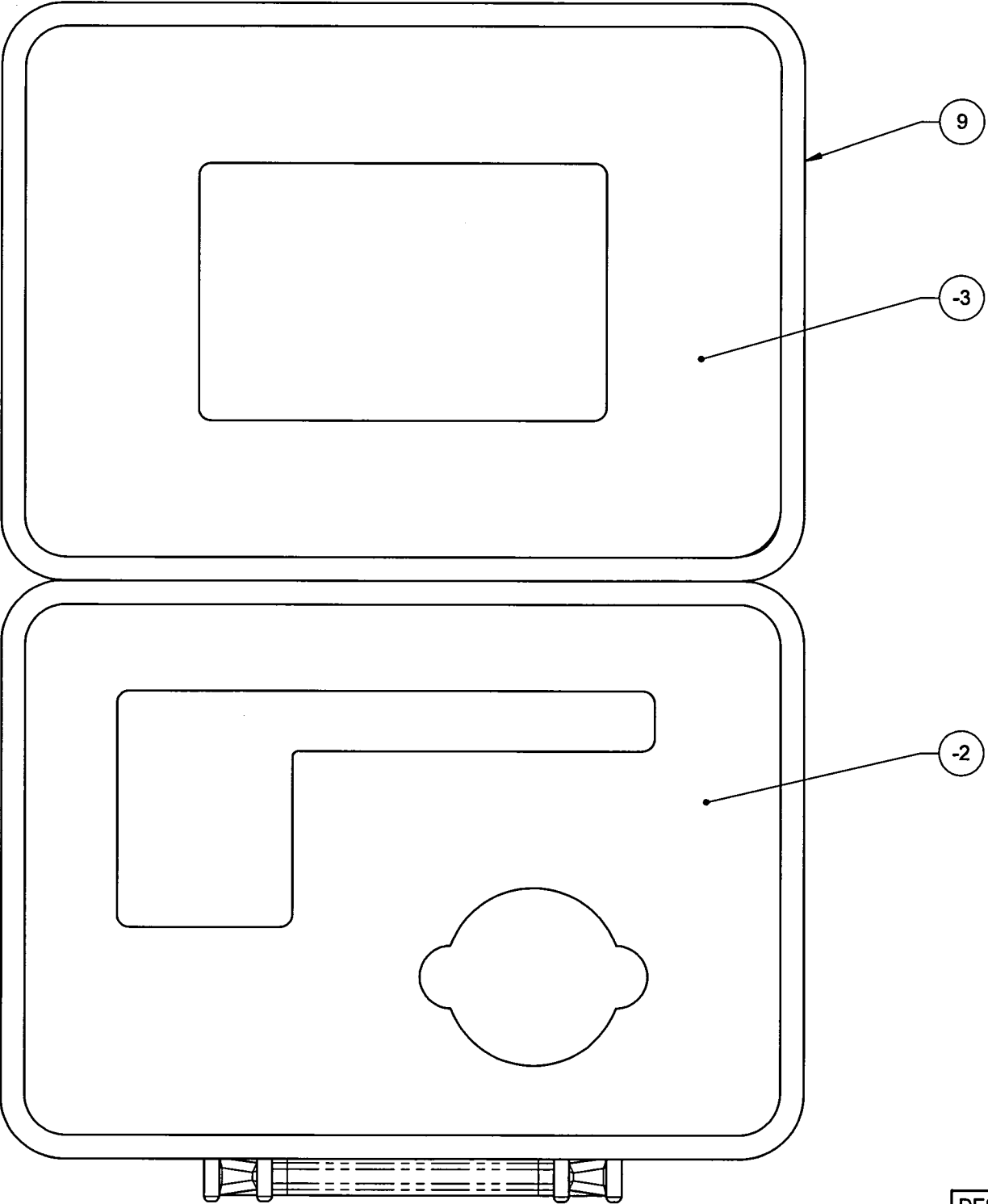
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM

- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RBW6320G14431-8G T/R DRIVE QUILL REMOVAL / INSTALLATION KIT

A	NEW ISSUE	18-566	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6320G14431-8G	SHEET 1 OF 5
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 8/20/2018		T/R DRIVE QUILL REMOVAL / INSTALLATION KIT	NTS
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6320G14431-8G-2	BOTTOM FOAM
-3	1	RBW6320G14431-8G-3	TOP FOAM
9	1	PELICAN #APP-1450-E	PELICAN CASE 1450



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

RBW6320G14431-8G-1 PACKAGING ASSY

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6320G14431-8G	SHEET 2 OF 5
APPROVED	<i>MLee</i>	TITLE	SCALE
DATE 8/20/2018		T/R DRIVE QUILL REMOVAL / INSTALLATION KIT	NTS
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